

## ABSTRACT

A thermosetting in-mold coating composition and a method of using the same. The in-mold coating composition is curable at a temperature below 300° F and includes a polymerizable resin, a promoted peroxide that includes a tertiary organic perester, a polymer-bound catalyst that includes a transition metal physically bound to a polymeric composition, and an amine synergist that includes at least one aromatic tertiary amine.